

1   **Abstract**

2   This invention relates to a corrosion inhibiting composition comprising (a) an aliphatic  
3   amine, (b) an azole selected from the group consisting of (1) tolyltriazole, (2)  
4   benzotriazole, and (3) mixtures thereof, and (c) a benzoate. The compositions are  
5   particularly useful in inhibiting the corrosion of metal equipment, particularly  
6   equipment made from cast iron and aluminum, and more particularly, engine blocks that  
7   have been subjected to water flushing. The invention also relates to a process for  
8   inhibiting corrosion, particularly the vapor phase corrosion of metal equipment.

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